

we can offer, subject to prior sale the following double face velvet looms:

Position	Type	Yoc	comments					
1	GMV 82	yoc 1981	modernised and with weft insertion system of GMV 90, changed from Jacquard to dobby, No. 25221					
	internal no 13 (9)							
2	VMM 22 Jacquard	yoc 1995	Changed from dobby to Jacquard looms by vdWiele and Stäubli experts, now is a VMM 32 with CX 860 Jacquard					
	internal number 14							
3	GMV 82	yoc 1977	modernised and with weft insertion system of GMV 90, mc no 24101					
	internal number 21 (5)							
4	GMV 90 Jacquard	yoc 1983	No 25544, Zangs mechanical Jacquard					
	internal number 4							
5	Güsken GMV 90 Jacq.	yoc 1983	No. 25476, Zangs mechanical Jacquard					
	internal number 3							
6	VME 22 Jacquard	yoc 1991	Changed from dobby to Jacquard looms by v d Wiele and Stäubli experts, now is a VME 32 with Stäubli CX 860 Jacquard					
	internal number 13							
7	VMM 22 Jacquard	yoc 1996	vdW VMM 32					
	internal number 5							
8	VMM 22 Jacquard	yoc 1996	vdW VMM 32					
	internal number 6							

Technical details of the looms:

brand and type	quantity	dobby brand and Type	number of shafts	number of beams	Jacquard Type and no of hooks	prewinder	max weft colours /installed	cloth take up for top and bottom
Güsken GMV 80, yoc 1977 dobby loom, No. 24101	1 machine internal no 21 (5)	Stäubli 1230 de 92	16 shafts 4/8/4 pile/ground/selvedges	1/1/1 1 Pile & 2 warp warp 2788 and 2564 yarn ends, pile 2560 ends	Schaftwebmaschine	2	IRO Laser	1 rolling station
Güsken GMV 90 Jacquard yoc 1983	1 machine internal no 4	Stäuble 2490 de 92	4 ground shafts 2 shafts for the selvedges	1/1/1 1 Pile & 2 warp 1630 hooks	Zangs mechanical Jacquard	4-6	Roj	1 rolling station
Güsken GMV 90 dobby loom Baujahr 1981, No. 25221 yoc 1981	1 machine internal no 13 (9)	Stäubli 1230 de 92	2 pile, 8 ground with dobby, three position, 4 selvedges with cam motion	1/1/1 1 Pile & 2 warp	dobby loom	4-6	Roj	1 rolling station
Güsken GMV 80 Jacquard yoc 1983	1 machine internal no 3	Stäubli 1230 de 92	4 ground shafts 2 shafts for the selvedges	1/1/1 1 Pile & 2 warp warp 3472 yarn ends and 3296 yarn ends pile 1630 yarn ends	Zangs mechanical Jacquard, 1630 hooks	4-6	Roj	

<b>van de Wiele VMM 32 Jacquier yoc 1995</b>	1 machine internal no 14	Stäubli 2690 oe92	2 pile, 4 ground, 2 selvedges	1/1/1 1 Pile & 2 warp	Stäubli CX 860 with JC 4 Controller, yoc 1995, 1630 hooks, warp 3532 and 3276 yarn ends, pile 1630 ends	4-6	Iro Galaxy	1 rolling station
<b>van de Wiele VME 32 Jacquard yoc 1991</b>	1 machine internal no 16	Stäubli 2490 oe92	2 pile, 4 ground, 2 selvedges	1/1/1 1 Pile & 2 warp	Stäubli CX 860 with JC 4 Controller, yoc 1992, 1630 hooks, warp 3532 and 3276 yarn ends, pile 1630 ends	4-6	Iro Galaxy	1 rolling station
<b>van de Wiele VMM 32 Jacquier yoc 1996</b>	1 machine internal no 5	Stäubli 2690 oe92	2 pile, 4 ground, 2 selvedges	1/1/1 1 Pile & 2 warp	Stäubli CX 860 with JC 4 Controller, yoc 1996, 1630 hooks, warp 3532 and 3276 yarn ends, pile 1630 ends	6	Iro Galaxy	1 rolling station
<b>van de Wiele VMM 32 Jacquier yoc 1996</b>	1 machine internal no 6	Stäubli 2690 oe92	2 pile, 4 ground, 2 selvedges	1/1/1 1 Pile & 2 warp	Stäubli CX 860 with JC 4 Controller, yoc 1996, 1630 hooks, warp 3532 and 3276 yarn ends, pile 1630 ends	6	Iro Galaxy	1 rolling station
<b>additionally: one Stäubli CX 860 with JC 4 Controller, yoc 1992</b>								
<b>additionally: 3 Zangs mechanical Jacquards, 1630 hooks</b>								

**all the mcs are equipped with:**

with needle rollers

machines equipped with colour selectors up to 4 colours, 3 colours installed

all Jacquard machines with 1632 hooks

all warp beams with 3296 and 3472 yarn ends ( incl. Selvedges)

certain number of spare parts available

cutting device 2:1

3 warp stop motion with four detection bars

wheels for weft density and pile delivery available

technical documentation available

### **3 spare Zangs Jacquard machines available for spares**

3 Jacquard double gantries for two looms each one available for easy re-erection

### **one Stäubli spare Jacquardt CX 860 available with Controller JC4**

cutting rail are renewed and reed gearbox modernised and well kept

all mcs in running condition

all machines are well maintained and running on high class double face velours - at highest quality level

all Güsken looms working with GMV 90 Weft insert system- rapiers and guiders

all machines equipped with

Pile height for all the machines 22mm between top and bottom cloth

ready made fabric width 140/142 cm

warp beams diameter 800 - 1000 mm

Jacquard looms are weaving shadow velours, the pile yarn ends are coming from a pile beam